

Fitting Instruction

Side Steps for Range Rover 2013 Onwards

Product Care:

- Carefully read the instruction sheet before installation. Take good care of your vehicle when installing to prevent any scratches.
- Please remember the location of each component that you are removing from the vehicle before installation, making sure these are in the correct position after installation.
- Check periodically to see if there are any loose bolts and nuts to ensure safe driving.

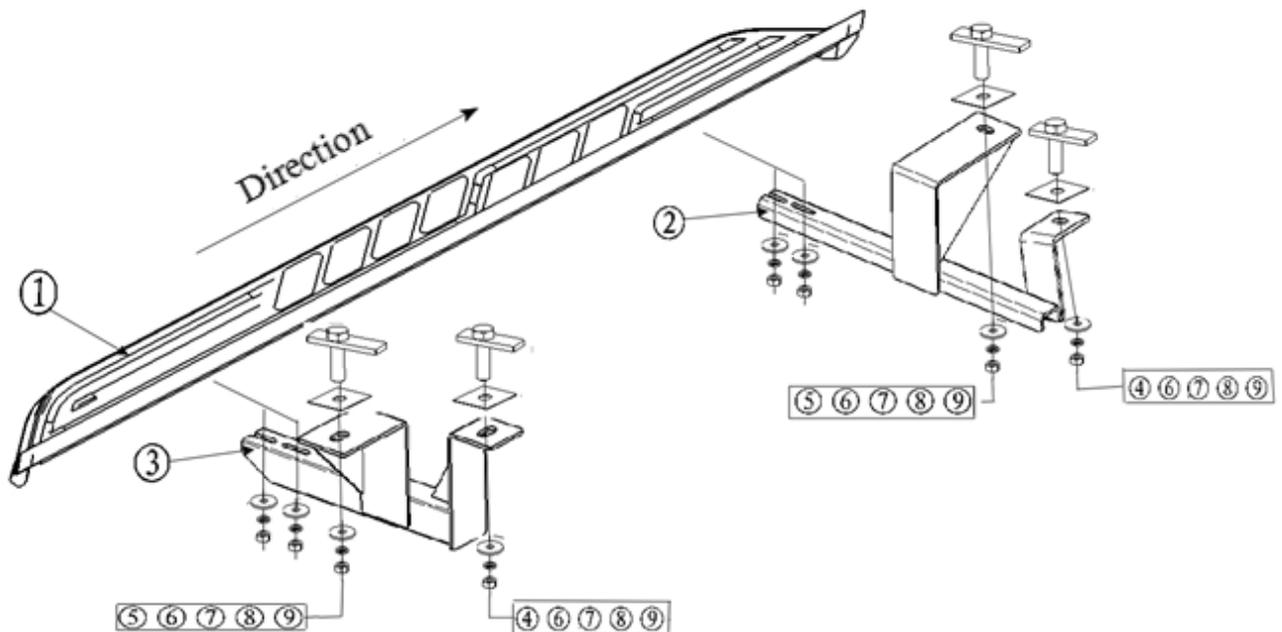
Features:

- It will be easier for customers to get in and out and it will also help to protect the vehicle.
- The side step fits perfectly to the vehicle contour, and gives the car a completely new look.
- Easy installation, using the original holes in the vehicle, without any need for drilling.

The Third, Parts List:

NO	Name	Qty	Specification	No	Name	Qty	Specification
○1	Running board	2		○6	Plastic Buckle	8	φ12
○2	Front Brackets	2		○7	Big Washer	8	12mm
○3	Rear Brackets	2		○8	Spring Washer	8	12mm
○4	T-bolts 1	4	M12*40-60*20*4*1 8	○9	Hex Nut	8	M12
○5	T-bolts 2	4	M12*40-70*22*4*2 8				

Installation Picture



The Forth, Assembly Procedure:

- Step One: Check that all the contents are available in accordance with the above list.
- Step Two: Distinguish left and right brackets according to the words stamped in the brackets. Put assorted nuts and bolts together to make sure the installation is efficient.

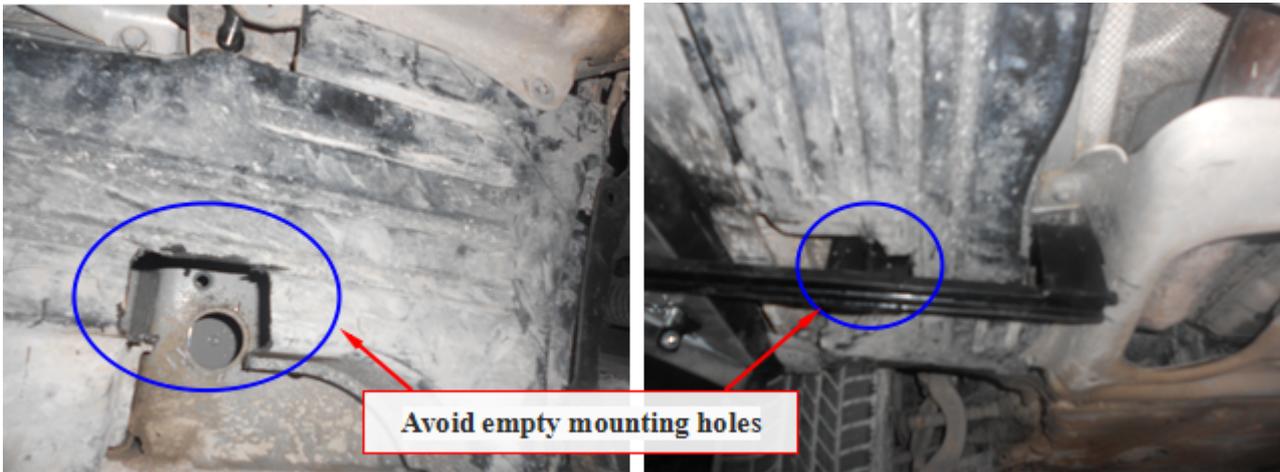


Picture one

Step Three: Remove the under tray and the mud flaps, referring to picture one. (Make sure that these parts are kept together to keep the fitting quick and easy)

Step Four: Once the under tray is removed, refer to pictures two and three. Find the installation holes

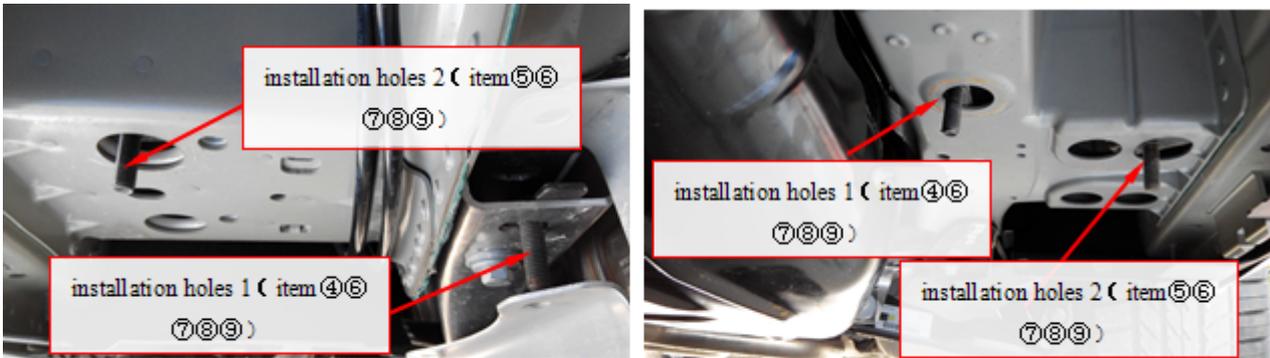
holes and mark out on the under tray where the brackets will sit so that you can cut these sections and have the under tray fit back on after the side steps are installed.



Picture two

Picture three

Step Five: Install front brackets, referring to picture four. Making use of the front brackets installation holes, put the $\phi 6(\phi 12)$ plastic block mounted to ④(T bolt 1) and ⑤(T bolt 2), the ④ and ⑤ into the two hole positions, reuse parts ⑦⑧⑨ of the bracket is fixed on the bottom, don't tighten the bolts yet (Note: the left and right bracket are fitted in the same way)



picture four

picture five

Step Six: Install rear brackets, referring to picture five. Making use of the front brackets installation holes, put the $\phi 6(\phi 12)$ plastic block mounted to ④(T bolt 1) and ⑤(T bolt 2), the ④ and ⑤ into the two hole positions, reuse parts ⑦⑧⑨ of the bracket is fixed on the bottom, don't tighten the bolts yet (Note: the left and right bracket are fitted in the same way)

Step Seven: Referring to the installation picture, attach the side step to the brackets using the bolts and nuts.

Step Eight: Position the side step to suitable height and tighten all the screws.

Step Nine: Refit the under tray and mud flap using bolts and nuts. If the rubber plug is hard to pack, please lubricate first.

Step Ten: Check that all screws are in position, and make sure all screws are screwed tightly. Installation is now finished.

The Fifth, DISCLAIMER:

We are not responsible for any quality problems caused by improper installation and use, and recommend that only warm soapy water is used to clean these boards, not car shampoo, as this will affect warranty.